

## Structural and D.C. conductivity investigation of the ternary alloy System $a\text{-Al}_x\text{Ga}_{1-x}\text{As:H}$ films prepared by new deposition method

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### Abstract

In this paper  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films have been prepared by using new deposition method based on combination of flash-thermal evaporation technique. The thickness of our samples was about 300nm. The Al concentration was altered within the  $0 \leq x \leq 40$ .

The results of X- ray diffraction analysis (XRD) confirmed the amorphous structure of all  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films with  $x \leq 40$  and annealing temperature  $(T_a) < 200^\circ\text{C}$ . the temperature dependence of the DC conductivity GDC with various Al content has been measured for  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films.

We have found that the thermal activation energy  $E_a$  depends of Al content and  $T_a$ , thus the value of  $E_a$  were approximately equal to half the value of optical gap.

### Key words

ternary alloy System  
 $a\text{-Al}_x\text{Ga}_{1-x}\text{As:H}$  films

### Article info

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## دراسة التركيب البلوري والتوصيلية المستمرة للمركب $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$ المحضر بطريقة ترسيب جديدة

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### الخلاصة

تم في هذا البحث استخدام طريقة جديدة في تحضير أغشية  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  بترسيب مزدوج حراري وميضي لأغشية بنسبة  $x=40$  و  $(T_a) < 200^\circ\text{C}$  لوحظ اعتماد التوصيلية المستمر على نسبة Al كذلك وجد اعتماد طاقة التنشيط على نسبة Al ودرجة حرارة التلدين. وجد ان قيمة فجوة الطاقة مساوية الى ضعف طاقة التنشيط تقريبا.

### Introduction

Ternary alloy systems  $\text{Al}_x\text{Ga}_{1-x}\text{A}$  are one of the most useful materials for optoelectronics and microstructure devices such as, high efficiency  $\text{Al}_x\text{Ga}_{1-x}\text{A}/\text{GaAs}$ , double heterojunction and high speed digital applications [1,2]. The majority of previous work have been devoted to c- $\text{Al}_x\text{Ga}_{1-x}\text{As}$  prepared by various technicals: MO- CVD, LPE, MBE [3,4]. Selected band gaps of ternary 35 alloys can be obtained by altering the

composition, these material are now widely used in optoelectronics devices.

In this study we have investigated the structural and the  $\sigma_{DC}$  of  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films as a function of composition and annealing temperature, on the other hand fewer studies have been devoted to amorphous ternary III-V compounds and as far as we know, no one has studies  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films in the amorphous form by using this technique.

### Experimental details

The  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films were prepared by using new deposition method based on combination of flash, thermal evaporation, in high vacuum coating unit (BAE 370), with an arrangement for flash evaporation. The details of the deposition system are given in ref. [4] the composition of the films was altered by varying the weight of Al amount was deposited by thermal evaporation and determined by EDS analysis. The films were deposited simultaneously on various ultrasonically cleaned substrates [4]. The hydrogenation of  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films has been performed in situ by hydrogen plasma under pressure nearly  $P_{\text{H}_2} = 8 \times 10^{-2}$  mbar. The structure of films study by XRD for different  $T_a$  the  $\sigma_{\text{Dc}}$  was measured by two - probe technique using a Keithly 116 digital electrometer. Al electrodes 1cm long and 0.5 cm apart were evaporated in a coplanar configuration on to the samples.

### Results and Discussion

1. Microstructure of  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films  
The XRD analysis of  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films exhibited amorphous structure for all samples with  $x \leq 40$  and  $T_a > 200$  °C. but for samples annealed with  $T_a > 200$  °C three characteristic diffraction peaks appeared corresponding to the (111), (220), and (311) reflection of polycrystalline  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films as in fig (1), this transition in structure is in agreement with previous work [7,8]. These results is a similar to the case of a- Ge films, this confirms that these compounds retain their tetrahedral coordination on the average [9].
2. Dark of  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films  
The temperature dependence of  $\sigma_{\text{Dc}}$  of  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films with various Al content is almost characterized by two stages of conductivity mechanism in the temperature range (25-300)°C. fig. (2)

shows the variation of  $E_a$  with Al content. The first stage (25-100)°C. the value of  $E_a$  increases from 0.6 eV for  $x = 0$  to 0.81 eV for  $x = 30$ . While for  $x > 30$  the value of  $E_a$  decreases in contrast with  $c\text{-Al}_x\text{Ga}_{1-x}\text{As}$  [10]. Our interpretation of this behavior is that the addition of Al is substantially incorporated in place of Ga atoms and most of bond between Ga-As or Al-As are expected while for  $x > 30$  each Al atom will not necessarily substituted for Ga atom. Therefore like atom or wrong bonds are expected [11]. The temperature dependence of  $\sigma_{\text{Dc}}$  of annealed  $\text{Al}_x\text{Ga}_{1-x}\text{As:H}$  films indicated to the variation of  $E_a$  with  $T_e$  as shown in fig (3). From this figure we can see that the value of  $E_a$  increases from  $E_a = 0.79$  eV for  $T_a = 25$  °C to  $E_a = 0.97$  eV for  $T_a = 250$  °C. for samples annealed with  $T_a > 300$  °C the value of  $E_a$  decreases toward unhydrogenated samples. This is attributed to the evaluation of hydrogen incorporation in the films. [11]

### Conclusions

XRD analysis shows that the films as deposited are amorphous for all Al content. However, the as deposited films and annealed at  $T_a > 200$  °C becomes polycrystalline. The value of  $E_a$  increases with Al content within the range  $0 \leq x \leq 30$ , while decreases for  $x > 30$ , such behavior may be associated with Al-related defect states in the gap, hydrogen incorporation eliminating the dangling bonds from the gap.

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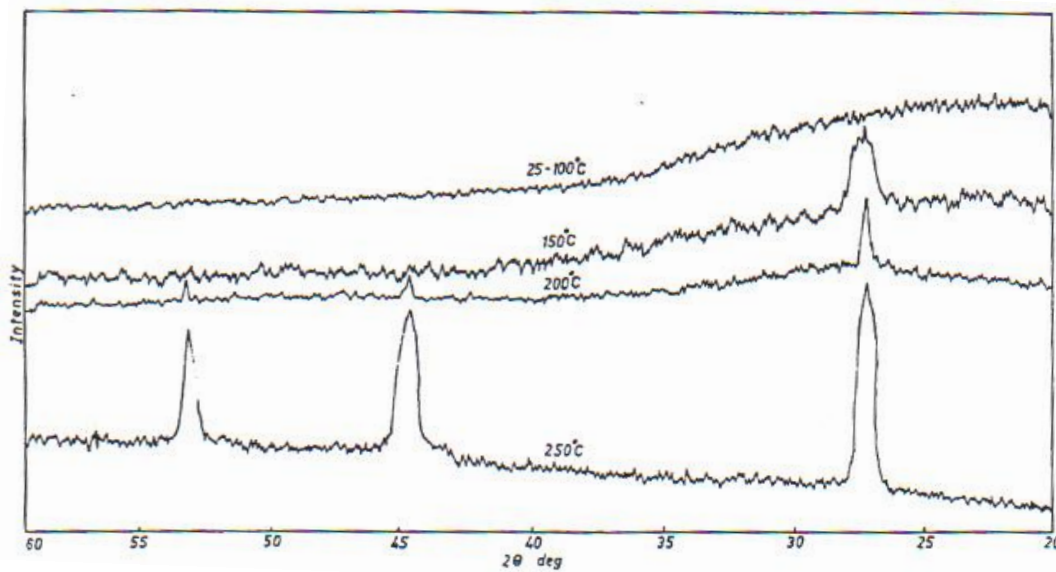


Fig. (1) XRD patterns of a-Al<sub>x</sub>Ga<sub>1-x</sub>As: H films with different annealing temperature

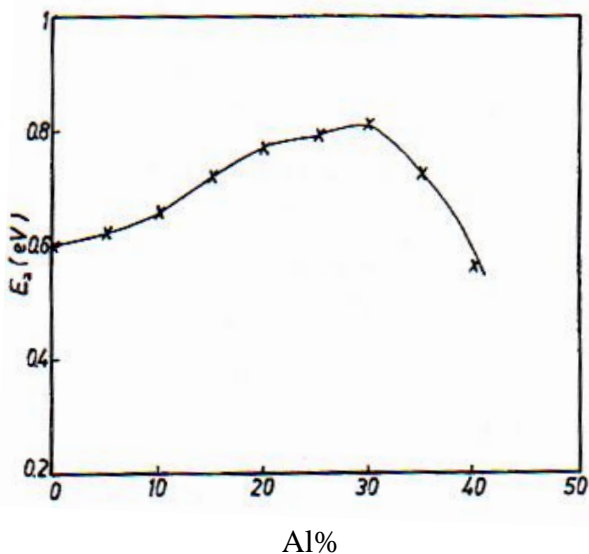


Fig (2) Dependence of activation energy on the Al % for a-Al<sub>x</sub>Ga<sub>1-x</sub>As: H films

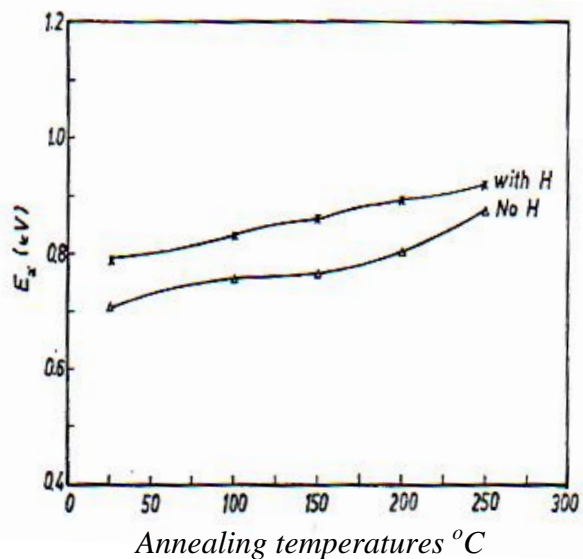


Fig (3) Dependence of activation energy on the T<sub>a</sub> of a-Al<sub>30</sub>Ga<sub>70</sub>As: H films